



物理農業機械股份有限公司

WULI AGRICULTURE MACHINE CO., LTD.

動力噴霧機、高壓洗淨機、微霧系統專業設計製造

## WL-530B2 SERIES USER'S MANUAL WL-530B2 系列操作手冊



感謝您購買物理產品，使用前請詳閱本說明。

Thank you for choosing our product.

Please read the manual before use.

2021.03V

# 泵浦使用說明

## A. 危險注意事項：

1. 嚴禁噴槍對人噴射。
2. 泵浦、引擎/馬達運轉時會產生高溫，須小心使用。
3. 噴霧機在高速運轉下，須注意皮帶及普利部份，不可碰觸。

## B. 使用前注意事項：

1. 檢查每個扣件，確定噴霧機與引擎或馬達都穩固地裝在架子上。
2. 檢查引擎齒輪箱是否加機油；使用燃料是否正確；馬達電壓是否正確。
3. 啟動引擎前開關是否打開；化油器開關是否打開。
4. 兩個皮帶輪應裝於一直線上，皮帶應鬆緊適中。
5. 鎖好輸水管、噴槍。
6. 使用前須檢查泵浦內是否有機油、油量是否足夠及油品狀況是否正常。

## C. 泵浦使用事項：

1. 把吸水管鎖緊泵浦吸水口，同時將吸水過濾網放入水槽底部上方 20 公分處，預防吸進底部泥沙，確保泵浦壽命。
2. 吸水管給水量須大於泵浦使用水量，如此才能達到使用壓力。
3. **WL-530B2/WL-530BC2** 使用前確認調壓把手(#P1-1)刻度指向"啟動"，將把手開關鈕(#P23)切換至洩壓，排除泵浦內空氣。待正常出水後再將把手開關鈕切換至噴霧，即可使用噴槍做噴霧工作。
4. **WL-530ASB2/WL-530ASBC2** 出水管路須裝在球形閥(#84)上，方可有洩壓功能。使用前，打開泵浦三通球形閥(#83)，排除泵浦內空氣。待正常出水後，關閉球形閥開關，即可使用噴槍做噴霧工作。
5. 壓力調整：壓力調整弁加壓以順時針方向調整，調整壓力同時須打開噴槍，最高壓力不得高於泵浦設定壓力，以維護機械壽命。並可依實際壓力需求，逆時針降壓以確保最佳使用壓力。(請依照壓力錶或調壓把手上顯示之壓力作為調壓參考值。)
6. 暫停使用泵浦時或無水空轉時不宜超過 5 分鐘，以確保 U 迫緊不受水溫升高而降低使用壽命。

# 泵浦使用說明

## D. 使用後注意事項：

1. WL-530B2/WL-530BC2:
  - A. 噴霧完畢，將把手開關鈕(#P23)轉至”洩壓”，並以清水操作噴霧機以清除內部殘留之化學品。
  - B. 使用完畢後，將調壓把手(#P1-1)刻度轉至”啟動”，避免彈簧疲乏。
2. WL-530ASB2/WL-530ASBC2: 噴霧完畢，請用清水操作噴霧機以清除內部殘留之化學品，並將調壓把手/螺絲(#79/#79A)放鬆，以免彈簧疲乏。

## E. 日常保養：

1. 泵浦與引擎初使用 10-15 小時應更換機油，以後每隔 70 小時再更換一次。(使用前應注意機油是否變質。)
2. 機油冷卻後才可進行更換，更換機油請打開排油螺絲(#12)排出骯髒機油。
3. 加機油時，把排油螺絲(#12)鎖緊，打開加油蓋(#07A)，注入 SAE#30~#40 車輛用清潔機油，正確加油量在油鏡(#11)的 2/3 位置。

## F. 簡易故障排除：

### 1. 無法供水及壓力不穩

- A. 檢查吸水塑膠管是否洩漏(破損或鬆脫)。
- B. 打開出水開關排掉多餘的空氣。
- C. 取下進水室(#51N)及出水室(#80/#100N)檢查活門組(#54)是否阻塞或損壞。
- D. 檢查過濾網是否阻塞。

### 2. 壓力不足

- A. 檢查壓力是否調整適當。
- B. 檢查皮帶是否太鬆。
- C. 檢查噴霧管與接頭是否洩漏或損壞。
- D. 噴嘴磨損或孔徑太大導致壓力下降。
- E. 檢查迫緊是否磨耗。

### 3. 汽缸洩漏

- A. 取出汽缸內的迫緊(#45, #45-1, #47N, #48N, #49N) 檢查是否磨耗。
- B. 檢查柱塞(#19/#19B/#27)是否損壞，柱塞損壞可能導致汽缸洩漏或壓力不足。

# Attention

## ● **Warning**

1. Never point the spray gun at people or animals.
2. To reduce the risk of burns, do not touch the surface of the pump while operating.
3. Keep hands and clothing clear of the belts and pulleys when operating the pump.

## ● **Before Use**

1. Please tighten every connector securely to prevent leaking and make sure that the sprayer and the engine/motor are installed firmly on the frame.
2. Set the two pulleys in a straight line and the belts at an appropriate tightness.
3. Make sure that the oil in the pump is sufficient and in good condition.
4. **Engine:** Check whether there is sufficient engine oil and use the right fuel. Before starting the engine, make sure both the ON/OFF SWITCHES of engine and carburetor are on.
5. **Motor:** Be sure to use the correct voltage and frequency for the motor.

## ● **During Use**

1. Couple the suction hose to the inlet of the sprayer. Leave the suction hose filter suspended 20cm from the bottom of the water tank.
2. Make sure the water supply is sufficient to allow the pump to reach its working pressure.
3. Couple the spray hose with the spray gun. Before using the spray gun for spraying, be certain water in the pump is flowing properly.
4. **WL-530B2/WL-530BC2:** Make sure that the PRESSURE REGULATING KNOB (#P1-1) is set to "Start" and set the SWITCH (#P23) to "Pressure Release" before starting the engine/motor to release air in the pump. Switch to "Spray" after the outlet is normal.
5. **WL-530ASB2/WL-530ASBC2:** Open the T-BALL VALVE(#83) before starting the engine/motor to release air in the pump. Close it after the outlet is normal.
6. Pressure Adjustment: The maximum pressure should not exceed the set pressure of the pump. When adjusting the pressure, the spray gun must be opened. Turn PRESSURE REGULATING KNOB/SCREW (WL-530B2/WL-530BC2#P1-1; WL-530ASB2/WL-530ASBC2#79/79A) in a clockwise direction to increase the pressure and counter-clockwise to reduce the pressure. Please check the PRESSURE REGULATING KNOB (WL-530B2/WL-530BC2#P1-1) value or the PRESSURE GAUGE(WL-530ASB2/WL-530ASBC2#82) as the pressure reference when adjusting.

# Attention

7. In order to avoid any damage to the packings and the pump, shut off the engine /motor when stopping the unit for more than 5 minutes.

## ● After Use

1. Use water to operate the pump again in order to clean out any remaining chemicals.
2. WL-530B2/WL-530BC2:
  - A. Set the SWITCH BUTTON (#P23) to “Pressure Release”, and run the pump with clean water for a minute to prolong the life of the pump.
  - B. Set the PRESSURE REGULATING KNOB (#P1-1) to “Start” when the pump is not in use.
3. WL-530ASB2/WL-530ASBC2: When not in use, loosen the PRESSURE REGULATING KNOB/SCREW (#79/79A) in order to maintain proper tension of the spring inside.

## ● Maintenance

1. Replace oil in the pump after the first 10~15 hours of use. After this, the oil should be changed after every 70 hours of use. Make sure the oil is in good condition before use.
2. After the oil has cooled, unscrew the DRAINAGE SCREW (#12) and drain all oil and residue from the pump.
3. Tighten the DRAINAGE SCREW (#12) before refilling with clean motor oil SAE #30~#40 up to the level of 2/3 of the OIL WINDOW (#11).

## ● Repair Instructions

### 1. Instability of working pressure and water supply:

- A. Check if the suction hose is blocked or leaking.
- B. Open the BALL COCK to release any air in the pump.
- C. Remove the SUCTION CHAMBER (#51N) and OUTLET CHAMBER (#80/#100N) to check if the VALVE ASSY (#54) are stuck or clogged.
- D. Check if suction filter is stuck or clogged.

### 2. Insufficient pressure:

- A. Check whether the pressure has been adjusted properly.
- B. Check whether the belt is too loose.
- C. Check whether the spray hose and the coupling are damaged.
- D. Check whether the packings are worn or the nozzle is worn out.

### 3. Cylinder leakage:

- A. Check if the packings (#45, #45-1, #47N, #48N, #49N) in the cylinder are damaged.
- B. Check if pistons (#19/#19B/#27) are worn out or damaged. This may lead to leaking and low pressure.

## 零件表 PARTS LIST

圖號 NO.	編號 CODE	名稱	DESCRIPTION	Q'TY
01N	B010102040	曲軸箱 (紅)	CRANKCASE (RED)	1
	B010102050	曲軸箱 (藍)	CRANKCASE (BLUE)	
01-1	B012901110	汽缸銷	SET PIN	2
01-2	B020602000	迫緊防脫片	SET PLATE	1
02	B010202000	柱塞油封	PISTON OIL SEAL	3
03	BS11110019121	六角螺絲	SET BOLT	1
04	BP11612240300	皮帶輪 9A2*24*5	PULLEY 9A2*24*5	1
05	BS12108010100	大扁頭螺絲	SCREW	8
06	B011002112	曲軸油封蓋	CRANKSHAFT OIL SEAL COVER	2
07A	B011901014	加油蓋組	OIL INLET COVER ASSY	1
08	B011702000	後蓋迫緊	REAR COVER PACKING	1
09N	B011602521	曲軸箱後蓋 (紅)	REAR COVER (RED)	1
	B011602530	曲軸箱後蓋 (藍)	REAR COVER (BLUE)	
10	BS12108016100	大扁頭螺絲	SCREW	5
11A	B012201003	油鏡組	OIL WINDOW ASSY	1
11	B012201020	油鏡	OIL WINDOW	1
11-1	BG10234028700	O 形環	O-RING	1
12A	B011801001	排油螺絲組	DRAINAGE SCREW ASSY	1
12-1	B011801000	排油螺絲	DRAINAGE SCREW	1
12-2	BG10110015	O 形環	O-RING	1
13	B012101110	曲軸鍵	CRANKSHAFT KEY	1
14	B010802000	曲軸	CRANKSHAFT	1
15A	B010602002	連桿組	CONNECTING ROD ASSY	3
15	N/A	連桿	CONNECTING ROD	3
15-1	BS11206030500	六角螺絲	SET BOLT	6
15-2	BS32206501	彈簧華司	SPRING WASHER	6

## 零件表 PARTS LIST

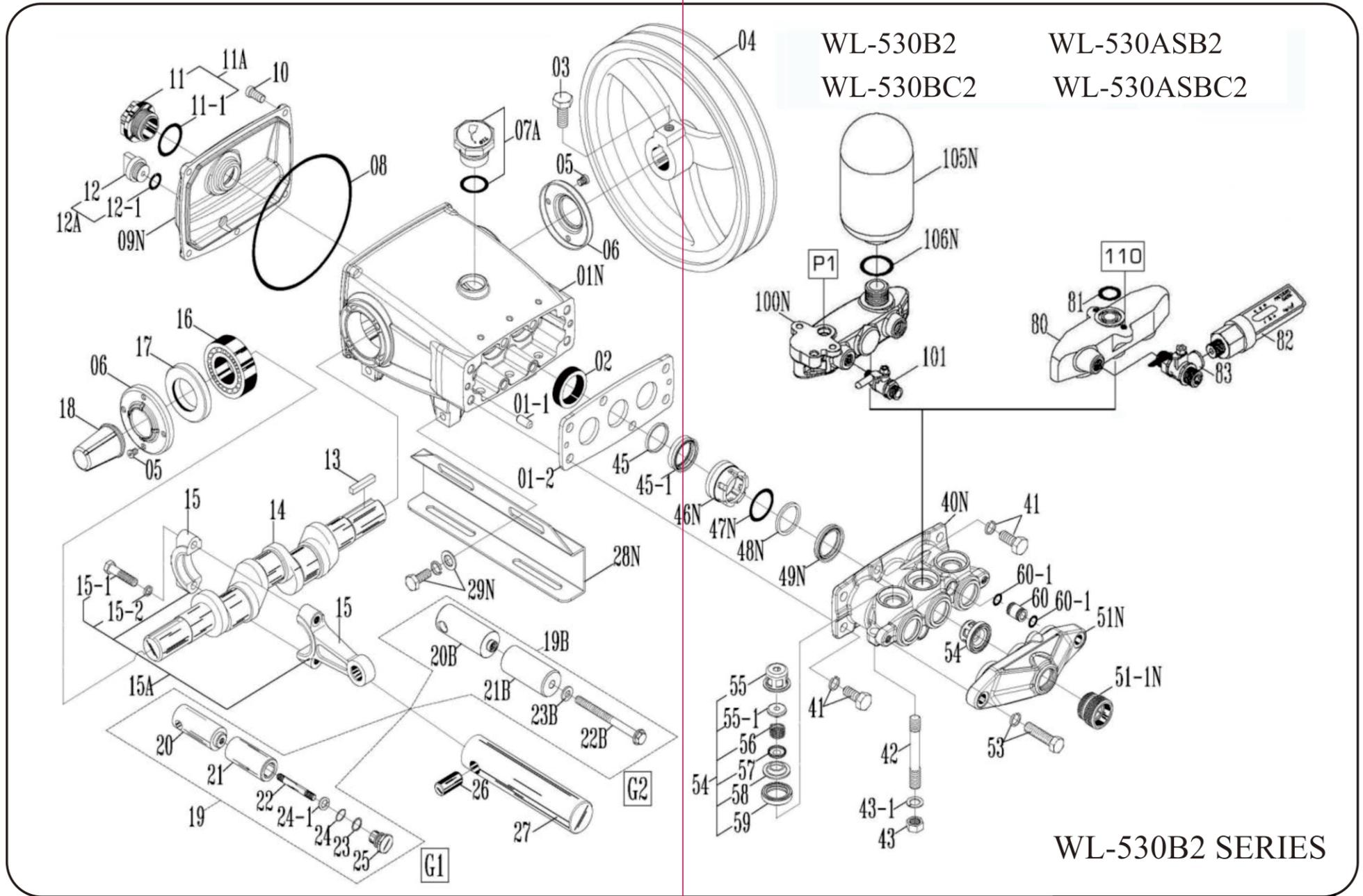
圖號 NO.	編號 CODE	名稱	DESCRIPTION	Q'TY
16	B010702050	軸承	BEARING	2
17	B010902000	曲軸油封	CRANKSHAFT OIL SEAL	2
18	B011102111	曲軸油封蓋 (套筒)	CRANKSHAFT OIL SEAL COVER (CONE)	1
19	B013002001	陶瓷柱塞組 (G1)	CERAMIC PISTON ASSY (G1)	3
20	B013102000	柱塞桿	PISTON ROD	3
21	B013202001	柱塞套	CERAMIC PISTON SLEEVE	3
22	B013308000	柱塞套固定螺絲	PISTON SCREW	3
23	B013508002	柱塞套平墊圈	GASKET	3
24	BG10140018500	O 形環	O-RING	3
24-1	BG30156019	背托環	BACK-UP RING	3
25	B013408000	柱塞套固定螺帽	SET NUT	3
19B	B013002003	陶瓷柱塞組 (G2)	CERAMIC PISTON ASSY (G2)	3
20B	B013102150	柱塞桿	PISTON ROD	3
21B	B013202150	柱塞套	CERAMIC PISTON SLEEVE	3
22B	B013302150	柱塞套固定螺絲	PISTON SCREW	3
23B	B015122153	止水墊片	GASKET	3
26	B010502110	柱塞銷	PISTON PIN	3
27	B010402010	不鏽鋼柱塞	SST PISTON	3
28N	B010302040	腳座	CRANKCASE STAND	2
29N	BS11112016122	六角螺絲附華司	SET BOLT W/ WASHER	4
	BS31210201	平面華司	WASHER	4
40N	B020102080	汽缸	CYLINDER	1
41	BS11112025122	六角螺絲附華司	SET BOLT W/ WASHER	6
42	BS15112070100	雙頭牙螺絲	DOUBLE-END SCREW	2
43	BS21112100	六角螺帽	NUT	2
43-1	BS32112200	彈簧華司	SPRING WASHER	2

## 零件表 PARTS LIST

圖號 NO.	編號 CODE	名稱	DESCRIPTION	Q'TY
45	B020302421	防水迫緊墊片	SPACER	3
45-1	B020302442	防水迫緊	PACKING	3
46N	B020502020	U 迫緊固定環	SET RING	3
47N	BG10385041510	O 形環	O-RING	3
48N	B020302501	U 迫緊墊片	SPACER	3
49N	B020302431	U 迫緊	U-PACKING	3
51N/-1	B031402051	進水室含銅接頭	SUCTION CHAMBER W/CONNECTOR	1
51N	B031402050	進水室	SUCTION CHAMBER	1
51-1N	B032302110	進水室接頭	CONNECTOR	1
53	BS11112038122	六角螺絲附華司	SET BOLT W/ WASHER	2
54	B040002031	活門組	VALVE ASSY	6
55	B040302030	活門帽	VALVE CAGE	6
55-1	B040502000	活門塞座	VALVE PLUG BASE	6
56	BJ20201002	活門彈簧	VALVE SPRING	6
57	B040102020	活門塞	VALVE PLUG	6
58	B040202020	活門座	VALVE SEAT	6
59	B040402000	活門皮	VALVE PACKING	6
60	B024102000	連接管	CONNECTING PIPE	2
60-1	BG10100014010	O 形環	O-RING	4
80	B030302310	出水室 (530ASB2/ASBC2)	OUTLET CHAMBER (530ASB2/ASBC2)	1
81	BG1018002400	O 形環	O-RING	1
82	B250001021	壓力錶	PRESSURE GAUGE	1
83	B030901110	三通球形閥	T-BALL VALVE	1
100N	B030202090	出水室 (530B2/530BC2)	OUTLET CHAMBER (530B2/530BC2)	1
101	B031601110	球形閥 8.5mm	BALL COCK 8.5mm	2
105N	B030402120	空氣室	AIR CHAMBER	1

## 零件表 PARTS LIST

圖號 NO.	編號 CODE	名 稱	DESCRIPTION	Q'TY
106N	BG10219027100	O 形環	O-RING	1
*110	<b>B050002311</b>	自動洩壓總成(G2)	<b>UNLOADING VALVE ASSY (G2)</b>	1
	<b>B050002316</b>	自動洩壓總成(G3)	<b>UNLOADING VALVE ASSY (G3)</b>	
*P1	<b>B050002024</b>	安全弁 (中文)	<b>SAFETY VALVE ASSY (zh)</b>	1
	<b>B050002025</b>	安全弁 (英文)	<b>SAFETY VALVE ASSY (en)</b>	
ACC.	B150102001	吸水管組 1"*9 尺	SUCTION HOSE ASSY	1
ACC.	B150101001	吸水管組 3/4"*9 尺	SUCTION HOSE ASSY	1
ACC.	B150602110	過濾網申目	FILTER SOCKET	1
ACC.	B150901110	過濾網	FILTER	1
*110 (G2) 零件表及展開圖請參閱第 11~12 頁。			*110 (G2) parts list & diagram please refer to page 11~12.	
*110 (G3) 零件表及展開圖請參閱第 13~14 頁。			*110 (G3) parts list & diagram please refer to page 13~14.	
*P1 零件表及展開圖請參閱第 15~17 頁。			*P1 parts list & diagram please refer to page 15~17.	
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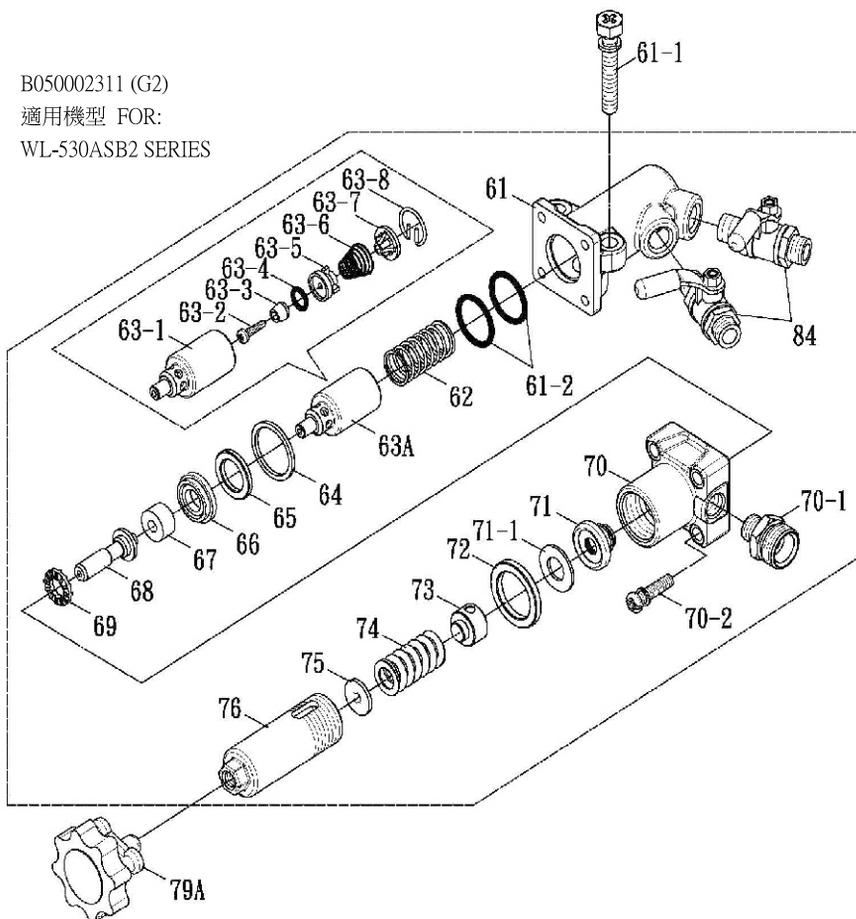


# 自動洩壓總成 UNLOADING VALVE ASSEMBLY (G2)

B050002311 (G2)

適用機型 FOR:

WL-530ASB2 SERIES



圖號 NO.	編號 CODE	名稱	DESCRIPTION	Q'TY
61	B050202000	洩壓汽缸套	UNLOADING VALVE CYLINDER	1
*61-1	BS13110038122	六角十字螺絲附華司	SET BOLT W/ WASHER	2
61-2	BG10220027010	O 形環	O-RING	2
62	BJ50201000	洩壓輔助彈簧	AUXILIARY SPRING	1
63A	B052201001	柱塞活門組	PISTON VALVE ASSY	1
63-1	B052201000	柱塞活門體	PISTON VALVE BODY	1
63-2	BS18105016300	圓頭自攻螺絲	SCREW	1
63-3	B052401000	閥塞頭	VALVE PLUG	1

## 自動洩壓總成 UNLOADING VALVE ASSEMBLY (G2)

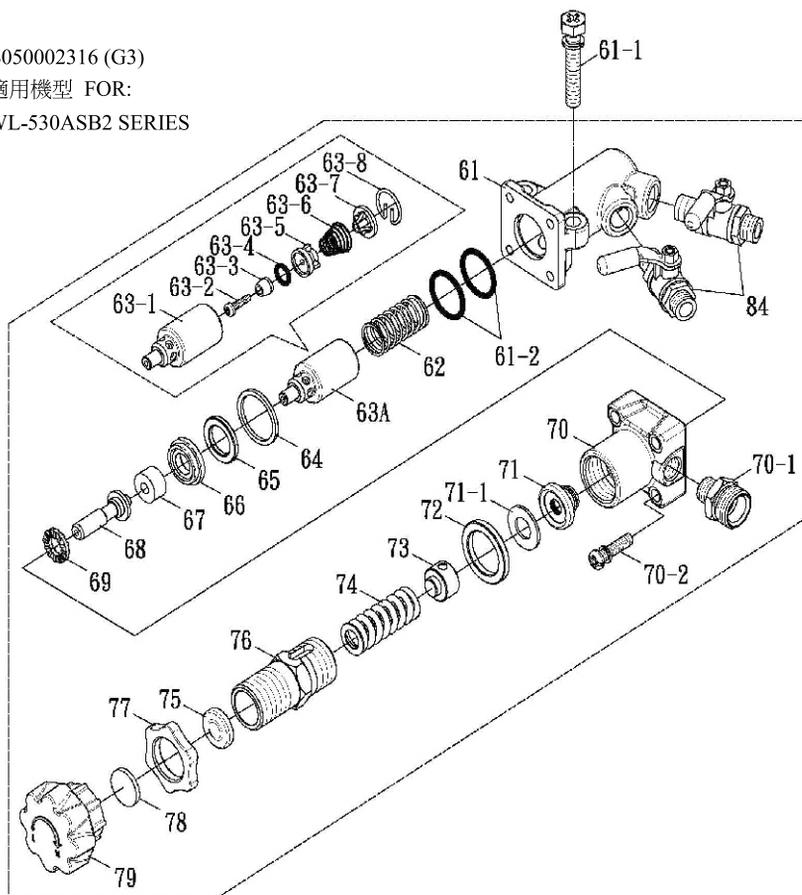
圖號 NO.	編號 CODE	名稱	DESCRIPTION	Q'TY
63-4	BG10080012010	O 形環	O-RING	1
63-5	B052501000	閥塞座	VALVE PLUG SEAT	1
63-6	BJ30101000	球閥固定彈簧	SPRING	1
63-7	B052301000	彈簧底座	SPRING SEAT	1
63-8	B052601000	C 扣環	C-CLIP	1
64	BG20250030	方形環	SQUARE RING	1
65	B052101110	壓力閥輔助片	AUXILIARY PLATE	1
66	B051001000	壓力閥座	VALVE SEAT	1
67	B050901000	壓力閥	PRESSURE VALVE	1
68	B050801120	壓力閥桿	VALVE ROD	1
69	B051901000	消音片	DAMPER PLATE	1
70	B050501000	迴水座	OVERFLOW CHAMBER	1
70-1	B051801110	迴水接頭	OVERFLOW COUPLING	1
70-2	BS14108025122	圓頭螺絲附華司	SCREW & WASHER	4
71	B050701020	伸縮套皮	COMPRESSION PACKING	1
71-1	B051101010	平墊圈	WASHER	1
72	B052001110	固定環	SET RING	1
73	B051401110	彈簧下座(有牙)	SPRING SEAT	1
74	BJ40101000	調壓彈簧	PRESSURE REGULATING SPRING	1
75	B051301000	彈簧上座	SPRING SEAT (UPPER)	1
76	B050401000	調壓彈簧套	PRESSURE REGULATING PIPE	1
<b>*79A</b>	<b>B053001001</b>	<b>調壓螺絲組</b>	<b>PRESSURE REGULATING SCREW ASSY</b>	<b>1</b>
84	B031601110	球形閥 8.5mm	BALL COCK 8.5mm	2
*61-1 不屬於自動洩壓總成標準零件，須另外訂購。			* 61-1 is not a standard part, please order it as needed.	
*79A 不屬於自動洩壓總成標準零件，須另外訂購。			* 79A is not a standard part, please order it as needed.	
			2020.02V	

## 自動洩壓總成 UNLOADING VALVE ASSEMBLY (G3)

B050002316 (G3)

適用機型 FOR:

WL-530ASB2 SERIES

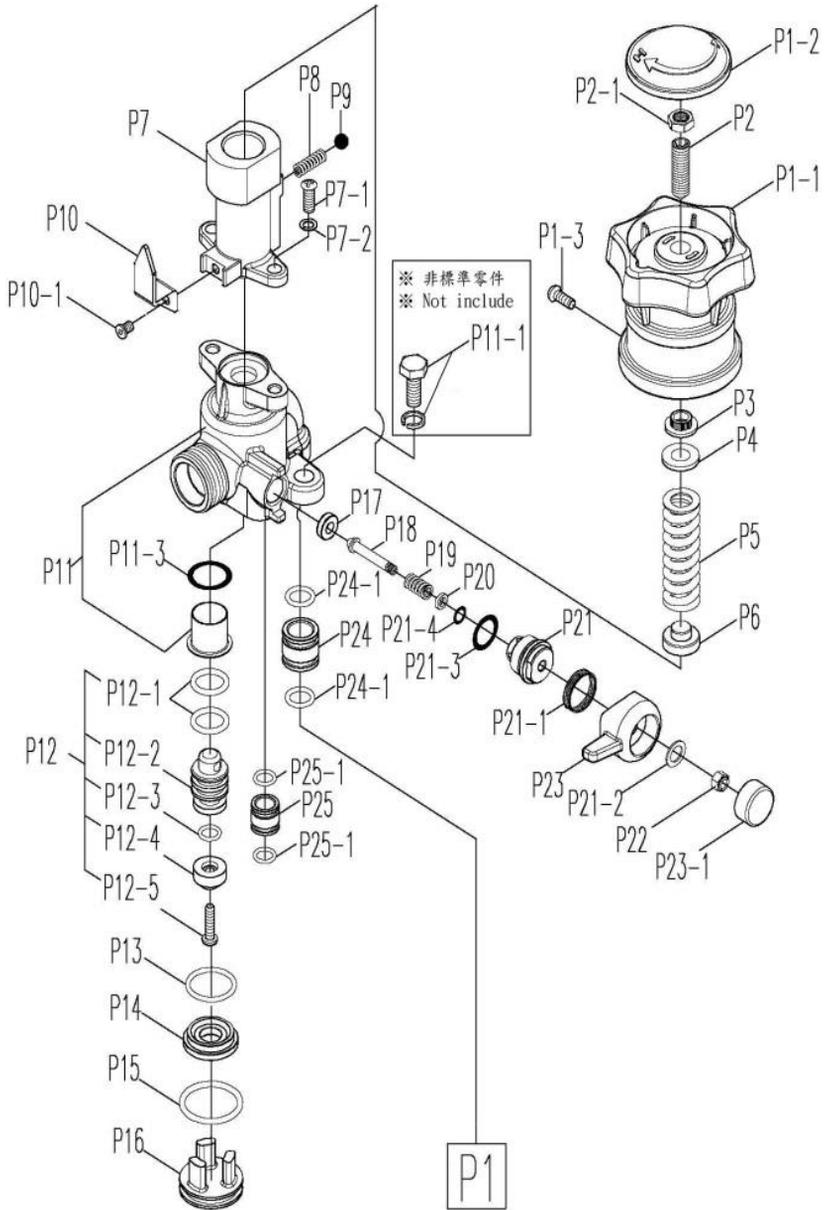


圖號 NO.	編號 CODE	名稱	DESCRIPTION	Q'TY
61	B050202000	洩壓汽缸套	UNLOADING VALVE CYLINDER	1
*61-1	BS13110038122	六角十字螺絲附華司	SET BOLT W/ WASHER	2
61-2	BG10220027010	O 形環	O-RING	2
62	BJ50201000	洩壓輔助彈簧	AUXILIARY SPRING	1
63A	B052201001	柱塞活門組	PISTON VALVE ASSY	1
63-1	B052201000	柱塞活門體	PISTON VALVE BODY	1
63-2	BS18105016300	圓頭自攻螺絲	SCREW	1
63-3	B052401000	閘塞頭	VALVE PLUG	1
63-4	BG10080012010	O 形環	O-RING	1

## 自動洩壓總成 UNLOADING VALVE ASSEMBLY (G3)

圖號 NO.	編號 CODE	名稱	DESCRIPTION	Q'TY
63-5	B052501000	閥塞座	VALVE PLUG SEAT	1
63-6	BJ30101000	球閥固定彈簧	SPRING	1
63-7	B052301000	彈簧底座	SPRING SEAT	1
63-8	B052601000	C 扣環	C-CLIP	1
64	BG20250030	方形環	SQUARE RING	1
65	B052101110	壓力閥輔助片	AUXILIARY PLATE	1
66	B051001000	壓力閥座	VALVE SEAT	1
67	B050901000	壓力閥	PRESSURE VALVE	1
68	B050801120	壓力閥桿	VALVE ROD	1
69	B051901000	消音片	DAMPER PLATE	1
70	B050501000	迴水座	OVERFLOW CHAMBER	1
70-1	B051801110	迴水接頭	OVERFLOW COUPLING	1
70-2	BS14108025122	圓頭螺絲附華司	SCREW & WASHER	4
71	B050701020	伸縮套皮	COMPRESSION PACKING	1
71-1	B051101010	平墊圈	WASHER	1
72	B052001110	固定環	SET RING	1
73	B051401110	彈簧下座(有牙)	SPRING SEAT	1
74	BJ40101002	調壓彈簧	PRESSURE REGULATING SPRING	1
75	B051301250	彈簧上座	SPRING SEAT (UPPER)	1
76	B050301002	調壓彈簧套	PRESSURE REGULATING PIPE	1
77	B052001010	安全弁固定環	SET RING	1
78	B053601000	調壓把手墊片	GASKET	1
79	B053001011	調壓把手	PRESSURE REGULATING KNOB	1
84	B031601110	球形閥 8.5mm	BALL COCK 8.5mm	2
*61-1 不屬於自動洩壓總成標準零件，須另外訂購。			* 61-1 is not a standard part, please order it as needed.	
			2020.02V	

# 安全弁 SAFETY VALVE ASSEMBLY



## 安全弁 SAFETY VALVE ASSEMBLY

圖號 NO.	編號 CODE	名稱	DESCRIPTION	Q'TY
P1-1	B050602000	調壓把手 (中文)	PRESSURE REGULATING KNOB (zh)	1
	B050602010	調壓把手 (英文)	PRESSURE REGULATING KNOB (en)	
P1-2	B054602000	安全弁上蓋	UPPER CAP	1
P1-3	BS14204012300	圓頭螺絲	SCREW	1
P2	BS17208032500	調壓螺絲	PRESSURE REGULATING SCREW	1
P2-1	BS21208201	六角螺帽	NUT	1
P3	B054402050	調壓把手螺帽	NUT	1
P4	B051301221	彈簧上座	SPRING SEAT (UPPER)	1
P5	BJ40101040	調壓彈簧	SPRING	1
P6	B051402030	彈簧下座	SPRING SEAT	1
P7	B050302001	調壓管	PRESSURE REGULATING PIPE	1
P7-1	BS14206020300	圓頭螺絲	SCREW	2
P7-2	BS32108300	彈簧華司	SPRING WASHER	2
P8	BJ70101010	壓力固定彈簧	SPRING	1
P9	B310115080	鋼珠	SST BALL	1
P10	B054702000	壓力指針	PRESSURE INDICATOR	1
P10-1	BS14204006300	圓頭螺絲	SCREW	1
P11	B050102070	安全弁本體	SAFETY VALVE BODY	1
	B052902020	壓力閥桿滑套	VALVE ROD SLEEVE	1
<b>*P11-1</b>	<b>BS11110025122</b>	<b>六角螺絲附華司</b>	<b>SET BOLT W/ WASHER</b>	<b>2</b>
P11-3	BG10150020020	O 形環	O-RING	1
P12-1	BG10100015010	O 形環	O-RING	2
P12-2	B050802030	壓力閥桿	VALVE ROD	1
P12-3	BG10080010	O 形環	O-RING	1

## 安全弁 SAFETY VALVE ASSEMBLY

圖號 NO.	編號 CODE	名稱	DESCRIPTION	Q'TY
P12-4	B050902020	壓力閥	PRESSURE VALVE	1
P12-5	BS14203012300	圓頭螺絲	SCREW	1
P13	BG10190022010	O 形環	O-RING	1
P14	B051001000	壓力閥座	VALVE SEAT	1
P15	BG10240029	O 形環	O-RING	1
P16	B054202000	閥座固定座	VALVE SEAT	1
P17	B054502010	排氣止水墊片	SPACER	1
P18	B050801221	安全弁止水桿	VALVE ROD	1
P19	BJ00106370	M03 增壓彈簧	SPRING	1
P20	B054802010	O 型環固定片	SET PLATE POM	1
P21	B054402000	閥桿固定螺帽	NUT	1
P21-1	BJ70101100	排氣把手固定彈簧	SPRING	1
P21-2	BS31105301	平面華司	WASHER	1
P21-3	BG10140017500	O 形環	O-RING	1
P21-4	BG10035007200	O 形環	O-RING	1
P22	BS22204300	防鬆螺帽	NUT	1
P23	B054902002	把手開關鈕 (中文)	SWITCH (zh)	1
	B054902003	把手開關鈕 (英文)	SWITCH (en)	
P23-1	B055002000	拉座用封口	SEAL	1
P24	B054302011	安全弁進水連接管	INLET CONNECTING PIPE	1
P24-1	BG10105013500	O 形環	O-RING	2
P25	B054302051	安全弁排氣連接管	AIR-RELEASE PIPE	1
P25-1	BG10065009530	O 形環	O-RING	2
*P11-1 不屬於安全弁標準零件，須另外訂購。			* P11-1 is not a standard part, please order it as needed.	
			2020.04V.	