



物理農業機械股份有限公司

WULI AGRICULTURE MACHINE CO., LTD.

動力噴霧機、高壓洗淨機、微霧系統專業設計製造

高壓泵浦操作手冊

**HIGH PRESSURE PUMP  
OPERATION MANUAL**

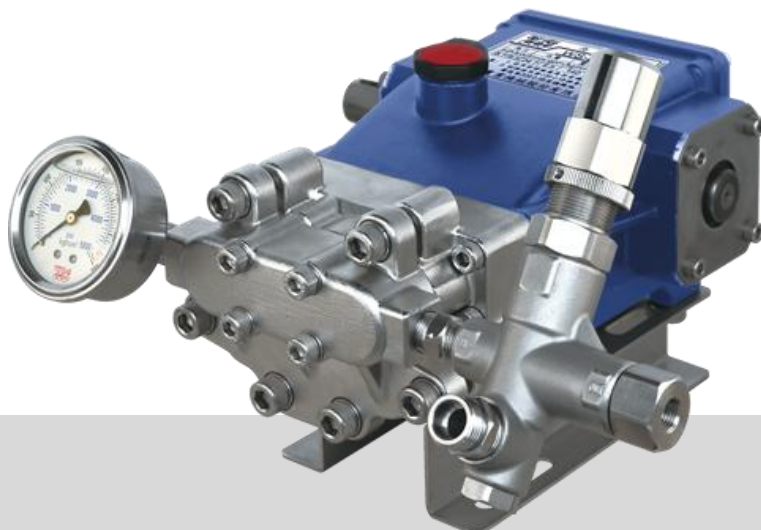
不銹鋼前座總成

STAINLESS STEEL MANIFOLD

**MODEL**

**WS-2024F1**

**WS-2030F1**



感謝您購買物理產品，使用前請詳閱本說明。

Thank you for choosing our product.

Please read the manual before use.

2026.07V

W U L I A G R I C U L T U R E M A C H I N E C O . , L T D .

## 安全須知 Safety Instructions



使用前請檢查機油。

Check the pump oil level before each use.



請放置於乾燥之場所，避免機器銹蝕，影響產品使用壽命。

To reduce the risk of rust and prolong the life of product, please place the pump in a dry area.



泵浦運轉後溫度會上升，請勿直接碰觸機械表面。

To reduce the risk of burns, do not touch the surface of the pump while operating.



請做好安全防護措施，避免操作運轉時，人員誤觸受傷。

For safety concerns, please keep off the machine while operating.



勿將噴水口直接對準機器、電器、人員或動物。

Do not aim the spray gun at people, animals or any electrical device.



泵浦搭配引擎、馬達運轉時，在任何檢修保養時，請先關閉，避免危險。

Please completely shut down the unit during maintenance.



本機器必須配合水一同操作使用，缺水將造成機器嚴重損壞。

The unit must not be run without water. Lack of water will cause serious damage to the pump.



請勿讓兒童使用本機器，使用時請注意兒童安全。

Do not operate the machine near children or animals.



勿在雨天及雷雨中操作。使用時，勿覆蓋物體以避免危險。

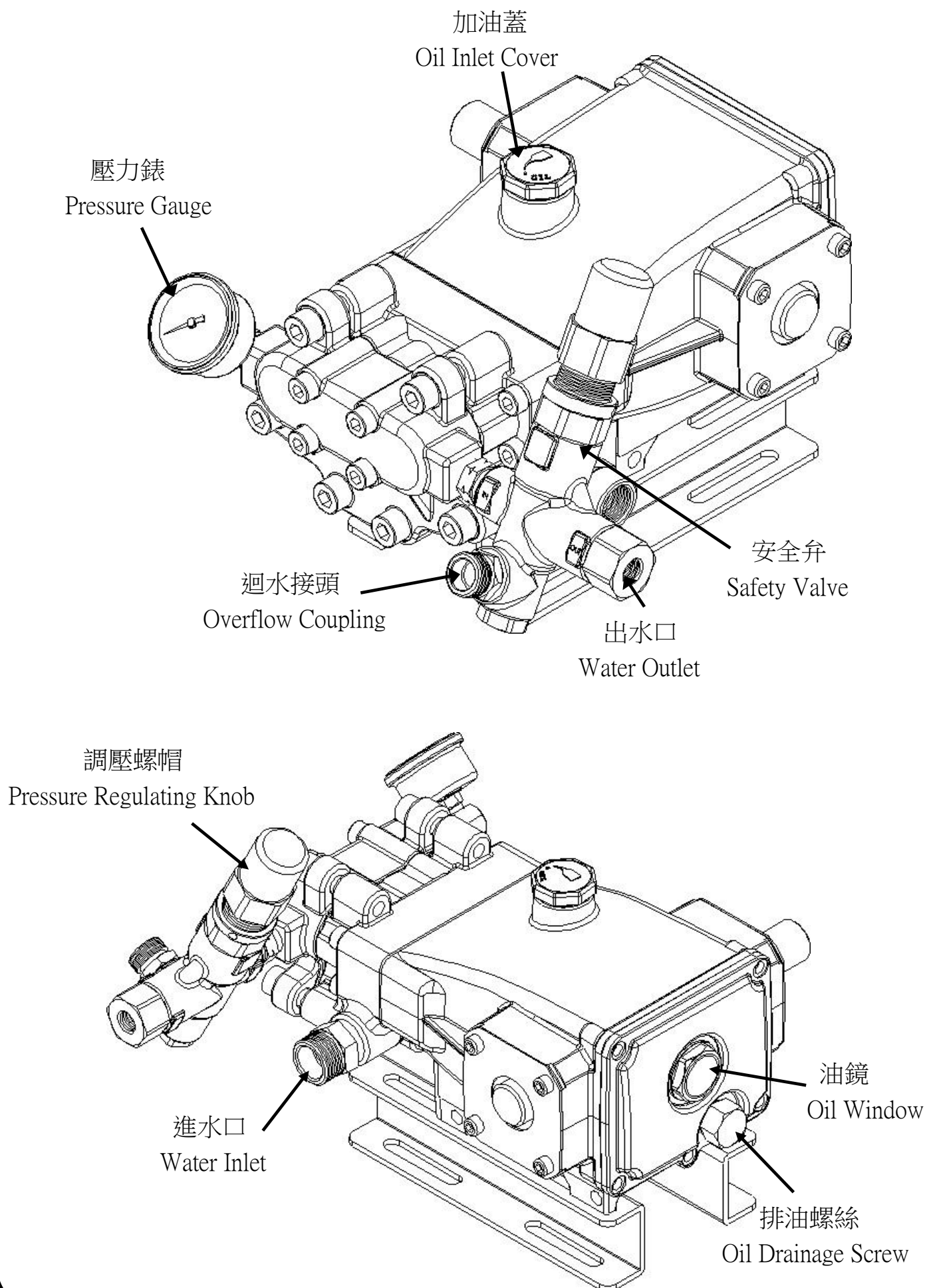
Do not operate the unit in the rain or during thunderstorms. When the unit is working, do not cover it or place it in a closed space with poor ventilation.



泵浦搭配馬達運轉，須注意電壓是否正確，並使用獨立電源，並加裝漏電開關。

Please check whether the voltage is correct and use GFCI plug.

## 外觀結構 Pump Overview



# 使用說明

## 一、操作說明

1. 檢查泵浦與馬達/引擎的每個扣件，是否穩固的鎖緊於架上。
2. 將吸水管接於泵浦進水口鎖緊。
3. 將吸水管(網)放入蓄水槽內並保持水管暢通。吸水過濾網需放置水槽底部上方 20 公分處，預防吸進底部泥沙，確保泵浦壽命，吸水管給水量需大於泵浦使用水量，如此才能達到使用壓力。
4. 檢查馬達電源是否配接正確電壓；引擎燃料是否正確、充足，並注意引擎運轉須在通風良好處。
5. 初次啟動泵浦，請先將泵浦內空氣排出後，停止泵浦，再將高壓管接上出水口。
6. 壓力調整:調整時請依照壓力錶顯示之壓力為參考值，壓力調整弁加壓以順時針方向調整;反之，以逆時針方向調整。調整壓力時需要打開噴槍;最高壓力不得高於泵浦設定之壓力，以維護機器壽命。
7. 使用完時，請先關閉動力來源(馬達/引擎)再作動噴槍一次，避免壓力蓄存於高壓管中。

## 二、泵浦的潤滑

1. 更換機油時，請將泵浦停止作動，並注意油溫，請冷卻後再進行更換。
2. 初次使用 100 小時應更換機油，以後每使用 300 小時應更換一次。
3. 更換機油時，請旋開洩油螺絲排出骯髒的機油。
4. 將洩油螺絲鎖緊後，打開加油蓋注入#30~#40 之車輛用重型機油，機油應保持在油鏡 2/3 的位置。

## 三、特別注意事項

1. 使用自來水作為泵浦的水源。
2. 馬達電源線若要延長時，請依馬力值所需大小法規延長。
3. 確實的更換機油以保持泵浦的潤滑，降低機械損耗。
4. 泵浦與吸水網之高度差(揚程)請勿超過 1.3 公尺。
5. 水溫請勿超過攝氏 60 度。
6. 若使用的水源加入藥劑、肥皂或其他物質，請在使用完畢後以清水沖洗泵浦內部一分鐘，以延長泵浦的使用壽命。
7. 泵浦轉速不得超過建議轉速，使用壓力不得超過設計最高壓力。
8. 請確定馬達/引擎的動力可以配合泵浦。

# Operation Instructions

## A. Operating Instructions

1. Check every fastener to make sure that the pump and engine/motor are installed firmly onto the frame.
2. Connect the Suction Hose to the Water Inlet of the pump and secure the hose.
3. Put the suction hose (with filter) into the water tank and make sure that water flows smoothly. Please suspend the suction filter around 20cm above the bottom of the water tank to avoid suctioning residue which might reduce the product's life.
4. Check if the motor is connected to the right voltage; check if the engine fuel is suitable and sufficient.
5. Always release air from the pump when first starting it. Then connect the high pressure hose to the Water Outlet.
6. Pressure adjustment:
  - ◇Check the pressure displayed on Pressure Gauge for reference when adjusting it.
  - ◇The maximum pressure should not exceed the pump's working pressure.
  - ◇Hold the spray gun trigger when adjusting the pressure.
  - ◇Turn the knob clockwise to increase pressure; counterclockwise decrease.
7. When finished using the pump, turn off the power of motor or engine and squeeze the spray gun trigger again to release the pressure stored in the high pressure hose.

## B. Oil Change

1. Replace the oil in the pump after the first 100 hours of use. After this, the oil should be changed after every 300 hours of use.
2. Unscrew the Oil Drainage Screw and drain the oil from the pump.
3. Tighten the Oil Drainage Screw before refilling with clean motor oil SAE #30~#40 up to the level of 2/3 of the Oil Window.

**※Attention: When replacing the oil, please turn off the product and make sure that the oil temperature has cooled before replacing.**

## Operation Instructions

### C. Reminders

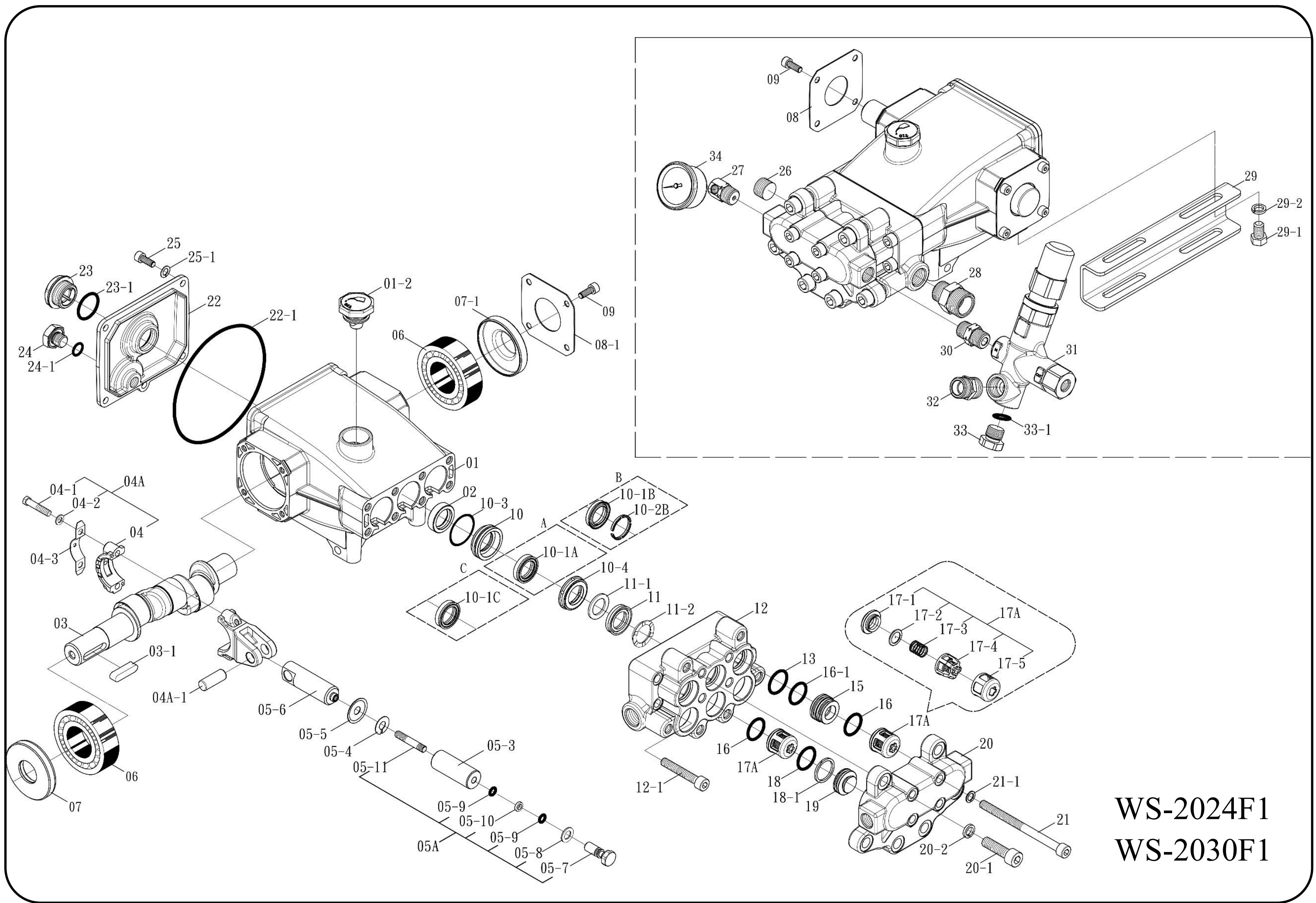
1. Always use clean water with the product.
2. If using an extension cord, please follow the electrical regulations and select the appropriate power cord diameter.
3. Be sure to change the oil according to the Oil Change section or the pump might be damaged.
4. The pump's location should be no more than 1.3 meters higher than the suction filter.
5. The water temperature should not exceed  $60^{\circ}\text{C}$ .
6. If using water containing chemicals, detergents or other substances, please run the pump with clean water for one minute after use to prolong its service life.
7. The pump's revolution and working pressure should not exceed the maximum suggested values.
8. Please make sure the motor or engine power is suitable for the pump.



## 故障診斷與排除

以下提供簡易的故障排除方式，若有任何問題，請您向當地之經銷商洽詢，同時記得提供您所購買的**機器型號與製造編號**。

| 故障的現象       | 原 因                                                                                                                                                                                                                | 解決方式                                                                                                                                                                                                               |
|-------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 無法吸水/出水     | <ul style="list-style-type: none"> <li>◎ 泵浦內部損壞或阻塞</li> <li>◎ 噴槍或噴嘴阻塞</li> <li>◎ 活門總成異物阻塞或磨損</li> <li>◎ 泵浦與水槽距離與高度超出範圍</li> <li>◎ 泵浦吸入空氣</li> </ul>                                                                | <ul style="list-style-type: none"> <li>◎ 清潔或維修泵浦，及清潔吸水過濾網</li> <li>◎ 清潔或維修噴槍/噴嘴</li> <li>◎ 清潔活門總成或更換零件</li> <li>◎ 改善水槽或泵浦位置，清洗機與吸水網之高度差(揚程)請勿超過 1.3 公尺</li> <li>◎ 拔掉噴槍，待出水正常後再接上</li> </ul>                        |
| 運轉聲音異常      | <ul style="list-style-type: none"> <li>◎ 引擎有問題</li> <li>◎ 泵浦吸入空氣</li> <li>◎ 活門總成異物阻塞</li> <li>◎ 吸水量不足</li> </ul>                                                                                                   | <ul style="list-style-type: none"> <li>◎ 清潔或維修引擎</li> <li>◎ 打開出水管排氣</li> <li>◎ 清潔活門總成</li> <li>◎ 檢查吸水管是否有細縫，或者扭曲進氣及清潔吸水管過濾網</li> </ul>                                                                             |
| 調壓問題或壓力無法上升 | <ul style="list-style-type: none"> <li>◎ 壓力閥或閥座磨損</li> <li>◎ 迫緊磨損</li> <li>◎ 活門塞與活門座沾黏</li> <li>◎ 閥座上有異物</li> <li>◎ 活門總成磨損</li> <li>◎ 活門總成異物阻塞</li> <li>◎ 噴嘴磨損導致壓力下降</li> <li>◎ 泵浦吸入空氣</li> <li>◎ 安全弁損壞</li> </ul> | <ul style="list-style-type: none"> <li>◎ 更換零件</li> <li>◎ 更換零件</li> <li>◎ 拆解後清洗活門總成或更換零件</li> <li>◎ 清潔閥座</li> <li>◎ 更換零件</li> <li>◎ 清潔活門總成</li> <li>◎ 更換噴嘴</li> <li>◎ 檢查吸水管接頭鎖合或吸水管破裂</li> <li>◎ 送回經銷商更換</li> </ul> |



WS-2024F1  
WS-2030F1



# 零件表 Parts List

| 圖號    | 316不鏽鋼/SS 316 |            | 雙相鋼/DUPLEX 2205 |            | 品 名      | DESCRIPTION                   | Q/TY |
|-------|---------------|------------|-----------------|------------|----------|-------------------------------|------|
|       | WS-2024F1     | WS-2030F1  | WS-2024F1       | WS-2030F1  |          |                               |      |
| 01    | B010123002    |            |                 |            | 曲軸箱      | CRANKCASE                     | 1    |
| 01-2  | B011901014    |            |                 |            | 加油蓋組     | OIL INLET COVER ASSY          | 1    |
| 02    | B010210000    |            |                 |            | 柱塞油封     | PISTON OIL SEAL               | 3    |
| 03    | B010823200    | B010823400 | B010823200      | B010823400 | 曲軸       | CRANKSHAFT                    | 1    |
| 03-1  | B012109000    |            |                 |            | 曲軸鍵      | CRANKSHAFT KEY                | 1    |
| 04A   | B010623001    |            |                 |            | 連桿組      | CONNECTING ROD ASSY           | 3    |
| 04    | N/A           |            |                 |            | 連桿       | CONNECTING ROD                | 3    |
| 04-1  | BS11206030500 |            |                 |            | 六角螺絲     | SCREW                         | 6    |
| 04-2  | BS31206501    |            |                 |            | 平面華司     | WASHER                        | 6    |
| 04-3  | B014311000    |            |                 |            | 螺絲防鬆片    | LOCK WASHER                   | 3    |
| 04A-1 | B010523000    |            |                 |            | 柱塞銷      | PISTON PIN                    | 3    |
| 05-3  | B013223811    |            |                 |            | 柱塞套      | CERAMIC PISTON SLEEVE         | 3    |
| 05-4  | B013511110    |            |                 |            | 柱塞套透氣墊圈  | GASKET                        | 3    |
| 05-5  | B013510020    |            |                 |            | 柱塞套平墊圈   | GASKET                        | 3    |
| 05-6  | B013123002    |            |                 |            | 柱塞桿      | PISTON ROD                    | 3    |
| 05A   | B015223001    | B015223001 | B015223002      | B015223002 | 柱塞螺絲組    | PISTON SCREW ASSY             | 3    |
| 05-7  | B013410020    | B013410020 | B013410022      | B013410022 | 柱塞套固定螺帽  | PISTON SET NUT                | 3    |
| 05-8  | B013510002    |            |                 |            | 柱塞套平墊圈   | GASKET                        | 3    |
| 05-9  | BG10050009060 |            |                 |            | O形環      | O-RING                        | 6    |
| 05-10 | BG30053008200 |            |                 |            | 背托環      | BACK-UP RING                  | 3    |
| 05-11 | B013323010    |            |                 |            | 柱塞套固定螺絲  | PISTON SET SCREW              | 3    |
| 06    | B010710000    |            |                 |            | 軸承       | BEARING                       | 2    |
| 07    | B010910040    |            |                 |            | 曲軸油封     | CRANKSHAFT OIL SEAL           | 1    |
| 07-1  | B010923100    |            |                 |            | 全密曲軸油封   | END COVER OIL SEAL            | 1    |
| 08    | B011023000    |            |                 |            | 曲軸油封蓋    | OIL SEAL COVER                | 1    |
| 08-1  | B011023100    |            |                 |            | 全密曲軸油封蓋  | END COVER OIL SEAL COVER      | 1    |
| 09    | BS16206016300 |            |                 |            | 內六角螺絲    | SCREW                         | 8    |
| 10    | B021110115    | B021110115 | B021110116      | B021110116 | 迫緊上環     | PACKING UPPER RING            | 3    |
| 10-1A | B021023820    |            |                 |            | 防水油封(A款) | WATERPROOF OIL SEAL (A MODEL) | 3    |
| 10-1B | B021010212    |            |                 |            | 防水油封(B款) | WATERPROOF OIL SEAL (B MODEL) | 3    |

# 零件表 Parts List

| 圖號      | 316不鏽鋼/SS 316 |               | 雙相鋼/DUPLEX 2205 |            | 品 名        | DESCRIPTION                        | Q/TY |
|---------|---------------|---------------|-----------------|------------|------------|------------------------------------|------|
|         | WS-2024F1     | WS-2030F1     | WS-2024F1       | WS-2030F1  |            |                                    |      |
| 10-2B   | B020210114    |               |                 |            | 防水油封底座(B款) | WATERPROOF OIL SEAL SEAT (B MODEL) | 3    |
| 10-1C   | B021023820001 |               |                 |            | 防水油封(C款)   | WATERPROOF OIL SEAL (C MODEL)      | 3    |
| 10-3    | BG10314035040 |               |                 |            | O形環        | O-RING                             | 3    |
| 10-4    | B021210115    | B021210115    | B021210116      | B021210116 | 迫緊中間環      | U-PACKING SPACER RING              | 3    |
| 11      | B020310210    |               |                 |            | U迫緊        | U-PACKING                          | 3    |
| 11-1    | B020310220    |               |                 |            | U迫緊墊片      | U-PACKING SPACER                   | 3    |
| 11-2    | B020310230    |               |                 |            | U迫緊底座      | U-PACKING SEAT                     | 3    |
| 12      | B031423800010 | B031423800010 | B031423803      | B031423803 | 汽缸後座       | INLET CHAMBER                      | 1    |
| 12-1    | BS16208050300 |               |                 |            | 內六角螺絲      | SCREW                              | 4    |
| 13      | BG10220027011 |               |                 |            | O形環        | O-RING                             | 3    |
| 15      | B021323800    | B021323800    | B021323820      | B021323820 | 出水活門固定座    | OUTLET VALVE SEAT                  | 3    |
| 16/16-1 | BG10200025010 |               |                 |            | O形環        | O-RING                             | 2    |
| 17A     | B040008033    | B040008033    | B040008034      | B040008034 | 活門組        | VALVE ASSY                         | 6    |
| 17-1    | B040223800    | B040223800    | B040223802      | B040223802 | 活門座        | VALVE SEAT                         | 6    |
| 17-2    | B040123800    | B040123800    | B040123802      | B040123802 | 活門塞        | VALVE PLUG                         | 6    |
| 17-3    | BJ20202010    | BJ20202010    | BJ20202011      | BJ20202011 | 活門彈簧       | VALVE SPRING                       | 6    |
| 17-4    | B040313000    |               |                 |            | 活門帽        | VALVE CAGE                         | 6    |
| 17-5    | B040813001    |               |                 |            | 活門套        | VALVE CAGE                         | 6    |
| 18      | BG10210026010 |               |                 |            | O形環        | O-RING                             | 3    |
| 18-1    | BG30217026    |               |                 |            | 背托環        | BACK-UP RING                       |      |
| 19      | B021323801    | B021323801    | B021323821      | B021323821 | 進水活門固定座    | INLET VALVE SEAT                   | 3    |
| 20      | B020123800010 | B020123800010 | B020123802      | B020123802 | 汽缸前座       | DISCHARGE MANIFOLD                 | 1    |
| 20-1    | BS16210035300 |               |                 |            | 內六角螺絲      | SCREW                              | 6    |
| 20-2    | BS32210300    |               |                 |            | 彈簧華司       | SPRING WASHER                      | 6    |
| 21      | BS16208110300 |               |                 |            | 內六角螺絲      | SCREW                              | 4    |
| 21-1    | BS32208300    |               |                 |            | 彈簧華司       | SPRING WASHER                      | 4    |
| 22      | B011623002    |               |                 |            | 曲軸箱後蓋      | REAR COVER                         | 1    |
| 22-1    | BG11012106500 |               |                 |            | O形環        | O-RING                             | 1    |
| 23      | B012201020    |               |                 |            | 油鏡         | OIL WINDOW                         | 1    |
| 23-1    | BG10234028700 |               |                 |            | O形環        | O-RING                             | 1    |

## 零件表 Parts List

[illegible]

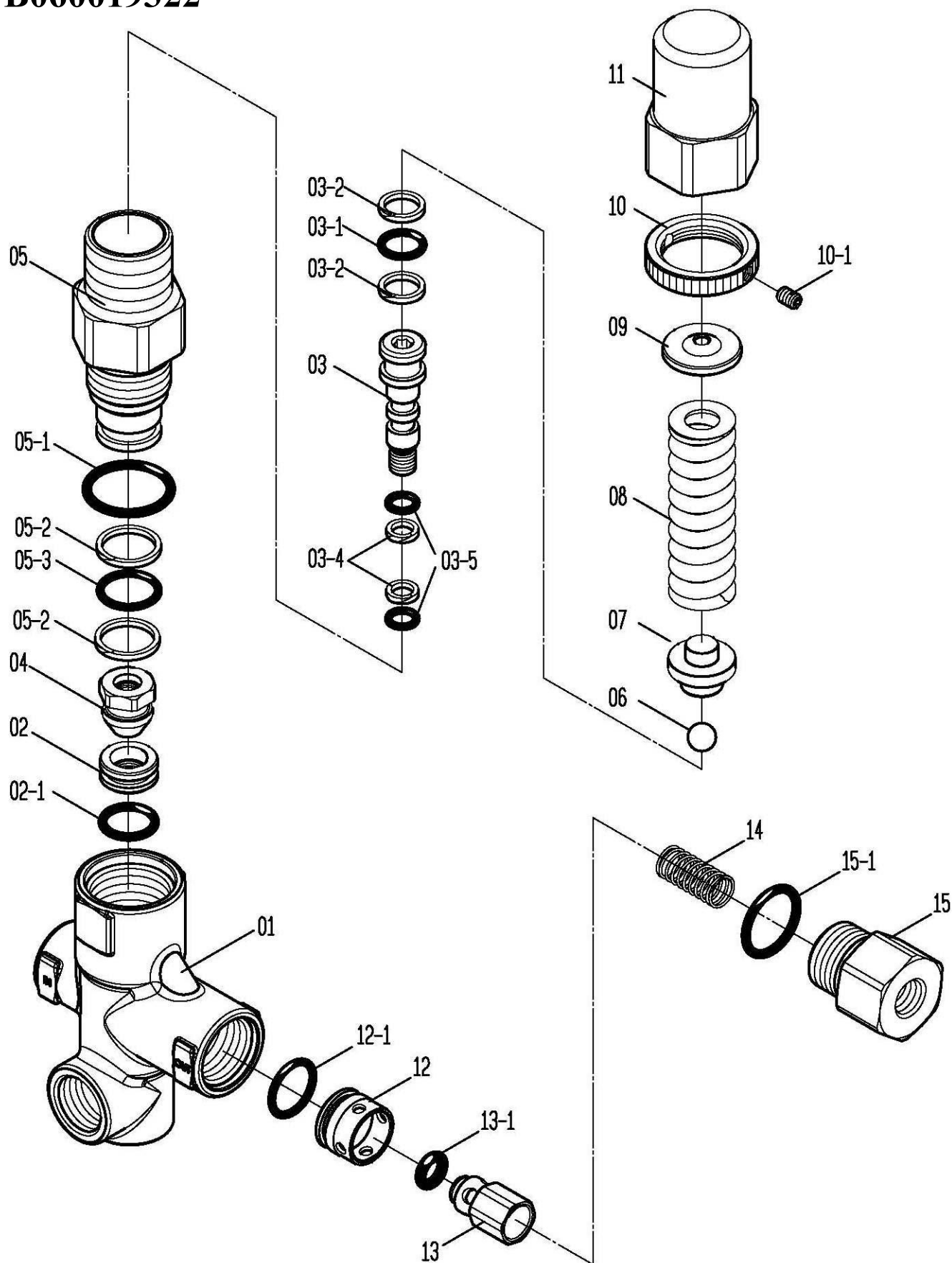
\*31安全弁零件表及展開圖請參閱第12~13頁。

\*31 Safety Valve parts list & diagram please refer to page 12~13.

# 安全弁 展開圖 Safety Valve Diagram

**B060019321**

**B060019322**





# 安全弁 零件表 Safety Valve Parts List

| 圖號   | B060019321    | B060019322      | 品 名     | DESCRIPTION                | Q/TY |
|------|---------------|-----------------|---------|----------------------------|------|
|      | 316不鏽鋼/SS316  | 雙相鋼/DUPLEX 2205 |         |                            |      |
| 01   | B060119310    | B060119311      | 安全弁本體   | SAFETY VALVE BODY          | 1    |
| 02   | B060919312    | B060919313      | 壓力閥座    | PRESSURE VALVE SEAT        | 1    |
| 02-1 | BG10140018540 |                 | O形環     | O-RING                     | 1    |
| 03   | B061019310    | B061019313      | 壓力閥桿    | PRESSURE VALVE ROD         | 1    |
| 03-1 | BG10108014640 |                 | O形環     | O-RING                     | 1    |
| 03-2 | BG30111014300 |                 | 背托環     | BACK-UP RING               | 2    |
| 03-4 | BG30070010010 |                 | 背托環     | BACK-UP RING               | 2    |
| 03-5 | BG10068010640 |                 | O形環     | O-RING                     | 2    |
| 04   | B060819310    | B060819315      | 壓力閥     | PRESSURE VALVE             | 1    |
| 05   | B062319310    | B062319312      | 安全弁接頭   | SAFETY VALVE COUPLING      | 1    |
| 05-1 | BG10234028740 |                 | O形環     | O-RING                     | 1    |
| 05-2 | BG30168020010 |                 | 背托環     | BACK-UP RING               | 2    |
| 05-3 | BG10160020040 |                 | O形環     | O-RING                     | 1    |
| 06   | B310115110    |                 | 鋼珠      | SST BALL                   | 1    |
| 07   | B061419310    |                 | 彈簧下座    | SPRING SEAT                | 1    |
| 08   | BJ41901310    |                 | 調壓彈簧    | PRESSURE REGULATING SPRING | 1    |
| 09   | B071311000    |                 | 彈簧上座    | SPRING SEAT (UPPER)        | 1    |
| 10   | B062519310    |                 | 固定環     | SET RING                   | 1    |
| 10-1 | BS17106005300 |                 | 無頭內六角螺絲 | HEX SCREW                  | 2    |
| 11   | B062419310    |                 | 調壓螺帽    | PRESSURE REGULATING KNOB   | 1    |
| 12   | B062619316    |                 | 出水閥套    | VALVE SLEEVE               | 1    |
| 12-1 | BG10160020040 |                 | O形環     | O-RING                     | 1    |
| 13   | B062619326    |                 | 出水閥座套   | VALVE SEAT SLEEVE          | 1    |
| 13-1 | BG10065012140 |                 | O形環     | O-RING                     | 1    |
| 14   | BJ71901315    |                 | 止水彈簧    | SPRING                     | 1    |
| 15   | B060619316    | B060619312      | 出水接頭    | OUTLET CONNECTOR           | 1    |
| 15-1 | BG10198024640 |                 | O形環     | O-RING                     | 1    |

## Troubleshooting

The following are simple troubleshooting methods. If you have any questions, please contact your local dealer and remember to provide the model and serial number of the product you purchased.

| Problem                         | Cause                                                                                                                                                                                                                                                                                                          | Solution                                                                                                                                                                                                                                                                                                                                                                    |
|---------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| The pump fails to deliver water | <ul style="list-style-type: none"> <li>⊙ The pump is blocked or damaged.</li> <li>⊙ The spray gun or nozzle is blocked.</li> <li>⊙ The valve assemblies are stuck or worn out.</li> <li>⊙ The distance or height between the pump and the water tank exceeds the limit.</li> <li>⊙ Air in the pump.</li> </ul> | <ul style="list-style-type: none"> <li>⊙ Clean or maintain the pump and suction filter.</li> <li>⊙ Check and clean the spray gun and nozzle.</li> <li>⊙ Clean or replace the valve assemblies.</li> <li>⊙ Make sure the pump's location is no more than 1.3m higher than the suction filter.</li> <li>⊙ Disconnect the spray gun until the water flow is stable.</li> </ul> |
| Unusual noise                   | <ul style="list-style-type: none"> <li>⊙ Engine problems.</li> <li>⊙ There is air in the pump.</li> <li>⊙ The valve assemblies are blocked.</li> <li>⊙ The water supply is not enough.</li> </ul>                                                                                                              | <ul style="list-style-type: none"> <li>⊙ Clean or maintain the engine.</li> <li>⊙ Disconnect the spray gun until the water flow is stable.</li> <li>⊙ Clean the valve assemblies.</li> <li>⊙ Check the suction hose and fittings; make sure they are well connected and in good condition.</li> <li>⊙ Clean the suction filter.</li> </ul>                                  |

\*\* Continues on page 15 \*\*

## Troubleshooting

| Problem                     | Cause                                                                            | Solution                                                                                        |
|-----------------------------|----------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------|
| Pressure adjustment problem | ⊙ The pressure valve or the pressure valve seat is worn out, damaged or blocked. | ⊙ Clean the pressure valve or replace the worn out or damaged spare parts.                      |
|                             | ⊙ The packings are worn out.                                                     | ⊙ Replace the packings.                                                                         |
|                             | ⊙ The valve assemblies are worn out or blocked.                                  | ⊙ Clean or replace the valve assemblies.                                                        |
|                             | ⊙ The pressure decreases due to nozzle wear.                                     | ⊙ Replace the nozzle.                                                                           |
|                             | ⊙ Air in the pump.                                                               | ⊙ Check the Suction Hose and fittings; make sure they are well connected and in good condition. |
|                             | ⊙ The Safety Valve is damaged.                                                   | ⊙ Return the product to your local dealer to repair or replace the Safety Valve.                |